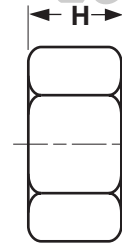
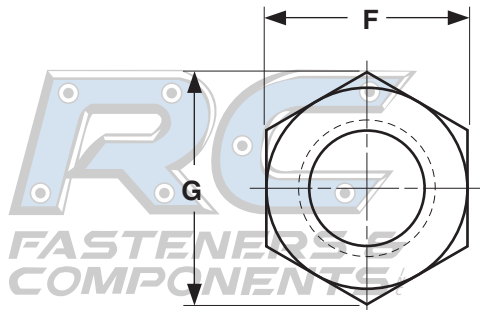


## HEAVY HEX

For Use With Structural Bolts



## HEAVY HEX NUTS FOR USE WITH STRUCTURAL BOLTS

ASME  
B18.2.6

Nominal Size or Basic Major Diameter of Thread		F			G		H		
		Width Across Flats			Width Across Corners		Thickness		
		Basic	Max	Min	Max	Min	Basic	Max	Min
1/2	0.5000	7/8	0.875	0.850	1.010	0.969	31/64	0.504	0.464
5/8	0.6250	1-1/16	1.062	1.031	1.227	1.175	39/64	0.631	0.587
3/4	0.7500	1-1/4	1.250	1.212	1.443	1.382	47/64	0.758	0.710
7/8	0.8750	1-7/16	1.438	1.394	1.660	1.589	55/64	0.885	0.833
1	1.0000	1-5/8	1.625	1.575	1.876	1.796	63/64	1.012	0.956

<b>Description</b>	A six-sided internally threaded fastener which is both thicker and wider across the flats than a same-sized finished hex nut. Nuts in sizes 7/16 & smaller shall be double chamfered. Larger sizes are either double chamfered or chamfered on top with a washer faced bearing surface.
<b>Applications/Advantages</b>	This is the strongest of all comparably-graded nuts because of its greater length of thread engagement and greater resistance to dilation (widening or stretching). <b>Grade-C</b> nuts are recommended for use with A-325 structural bolts. <b>Grade-2H</b> nuts are recommended for use with bolts in high-pressure and high-temperature service. <b>Grade-DH</b> nuts are recommended for use with A-490, Type-1 structural bolts and Grade-DH3 nuts for use with A-490, Type-3 structural bolts.
<b>Material</b>	Nuts shall be made from a steel which conforms to the following chemical composition requirements (heat analysis)-- <b>Grade C-- Carbon:</b> 0.55% maximum; <b>Phosphorus:</b> 0.12% maximum; <b>Sulfur:</b> 0.023% maximum. <b>A 194 Grade-2H-- Carbon:</b> 0.40% min; <b>Manganese:</b> 1.00% max; <b>Phosphorus:</b> 0.04% max; <b>Sulfur:</b> 0.05% max; <b>Silicon:</b> 0.40% max. <b>A 563 Grade-DH-- Carbon:</b> 0.20-0.55%; <b>Manganese:</b> 0.60% minimum; <b>Phosphorus:</b> 0.04% maximum; <b>Sulfur:</b> 0.05% maximum. <b>Grade-DH3-- Carbon:</b> 0.20-0.53%; <b>Manganese:</b> 0.40% minimum; <b>Phosphorus:</b> 0.046% maximum; <b>Sulfur:</b> 0.050% maximum; <b>Copper:</b> 0.20% minimum; <b>Chromium:</b> 0.45% minimum; (Either <b>Nickel:</b> 0.20% minimum or <b>Molybdenum:</b> 0.15% minimum, may be used).
<b>Heat Treatment</b>	<b>Grade-2H:</b> Nuts are heat treated by quenching in a liquid medium from a temp above the transformation temp and tempering at a temp of at least 850°F. <b>Grades-C, DH &amp; DH3:</b> Nuts are heat treated by quenching in a liquid medium from a temp above the transformation temp and tempering at a temp of at least 800°F.
<b>Core Hardness</b>	<b>Grade-C:</b> Rockwell B78 - C38 <b>A 194 Grade-2H, A 563 Grades DH &amp; DH3:</b> Rockwell C24 - C38
<b>Proof Load</b>	<b>Grade-C:</b> 144,000 psi. <b>Grade-2H:</b> 150,000 psi. <b>Grades-DH &amp; DH3:</b> 175,000 psi.
<b>Plating</b>	See Appendix-A for plating information.