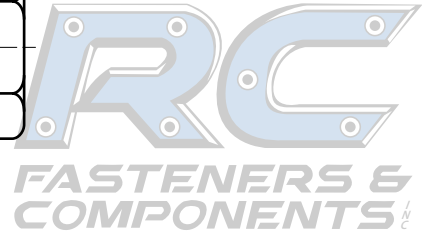
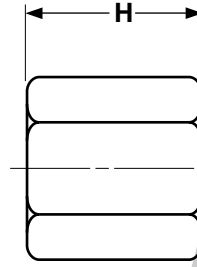
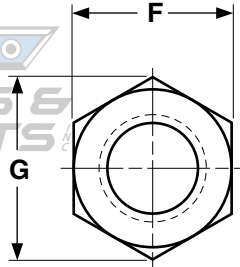
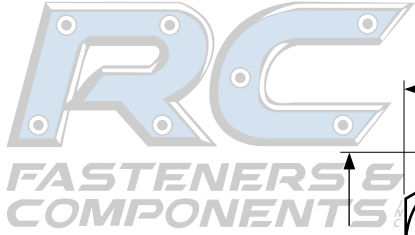


Gr-8 Alloy
Steel

High Hex Nuts

Nuts

FASTENERS &
COMPONENTS



| HIGH HEX NUTS | | | | | | | | SAE J482 |
|--|--------|--------------------|-------|----------------------|-------|-----------|-------|----------|
| Nominal Size or Basic Major Diameter of Thread | | F | | G | | H | | |
| | | Width Across Flats | | Width Across Corners | | Thickness | | |
| | | Max | Min | Max | Min | Max | Min | |
| 3/8-24 | 0.3750 | 0.5625 | 0.551 | 0.650 | 0.628 | 0.509 | 0.491 | |
| 7/16-20 | 0.4375 | 0.6875 | 0.675 | 0.794 | 0.768 | 0.69 | 0.599 | |
| 1/2-20 | 0.5000 | 0.7500 | 0.736 | 0.866 | 0.840 | 0.667 | 0.645 | |
| 9/16-18 | 0.5625 | 0.8750 | 0.861 | 1.010 | 0.982 | 0.778 | 0.754 | |
| 5/8-18 | 0.6250 | 0.9375 | 0.922 | 1.083 | 1.051 | 0.857 | 0.831 | |
| 3/4-16 | 0.7500 | 1.0312 | 1.000 | 1.227 | 1.175 | 1.015 | 0.985 | |
| 3/4-16 | 0.7500 | 1.1250 | 1.088 | 1.299 | 1.240 | 1.015 | 0.985 | |

| | |
|----------------------------------|--|
| Description | A six-sided, internally threaded fastener that is 30% to 45% thicker than a same-sized heavy hex nut. |
| Applications / Advantages | Primarily used in automotives, other ground vehicles and industrial equipment that require additional wrenching area. |
| Material | Nuts: Shall be made from a low carbon steel that conforms to the following chemical composition: <i>Carbon: 0.47% max.; Phosphorous: 0.12% max.; Sulfur: 0.15% max.</i> Washers: SAE 1050 - 1065 carbon steel, fabricated and heat-treated |
| Hardness | 1/4 thru 5/8" diameter: 24 - 32 HRC Over 5/8 thru 1" diameter: 26 - 34 HRC |
| Plating | Nuts are usually supplied with a zinc or black oxide finish. See Appendix-A for more information. |

