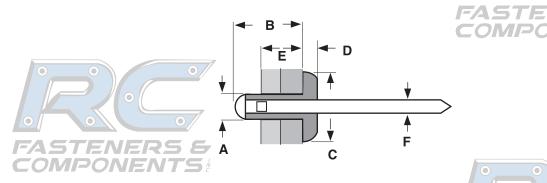
Multi-Grip Large Flange



LARGE FLANGE MULTI-GRIP ALUMINUM BODY / STEEL MANDREL BLIND RIVETS Avdel											
Part Number	Α	В	С	D	E		F	Recom- mended Hole Size	Shear Strength	Tensile	
	Rivet Diameter	Length	Head Diameter	Head Height	Grin Range		Mandrel Diameter			Strength	
		Max	Max	Max	Min	Max	Max		Pounds	Pounds	
X-0410		.410			.031	.187					
X-0414	1/8	.530	.337	.045	.125	.312	.074	.131136	165	230	
X-0416		.590			.187	.375					
X-0514	5/32	.550	.387	.058	.125	.312	.090	.161166	255	375	
X-0613		.550			.062	.250					
X-0621	3/16	.790	.637	.075	.250	.500	.112	.194201	350	530	
X-0631		1.100			.500	.781					

Description	An aluminum blind fastener with a self-contained steel mandrel. The multi-grip rivet design differs from a standard blind rivet two ways section of the body shank has a slightly reduced outside diameter, and (2) the stem of the mandrel is pinched at a point above the mand. The head of the Large Flange rivet is approximately 50% wider than the Dome head.					
Applications / Advantages	Multi-grip rivets provide maximum clamping action over a full range of material thicknesses while using the same rivet length. This allows flexibility in design, cuts production costs and reduces inventories. The Large Flange style is preferred when the rivet is seated in soft material to prevent it from pulling through. They should be used when fastening materials with mechanical and physical properties similar to aluminum.					
Material	Rivet Body: Aluminum Alloy 5251 or equivalent alloy. Mandrel: Low carbon steel					
Shear Strength	Rivets shall have ultimate shear loads not less than the minimum ultimate shear loads specified for the applicable size given in the above table.					
Tensile Strength	Rivets shall have ultimate tensile loads not less than the minimum ultimate tensile loads specified for the applicable size given in the above table.					

LARGE FLANGE MULTI-GRIP RIVETS PART NUMBER COMPARISON									
ALUMINUM RIVET / STEEL B	LACK PHOSPHATE MANDREL	ALUMINUM RIVET / STEEL ZINC MANDREL							
Catalog Part #	Avdel Avex®	Catalog Part #	Avdel Avex®						
X-0410B	1641-0410	X-0410Y	1692-0410						
X-0613B	1641-0613	X-0414Y	MPO/1692-0414 TS &						
X-0621B	1641-0621	X-0416Y	1692-0416						
X-0631B	1641-0631	X-0514Y	1692-0514						
		X-0613Y	1692-0613						
		X-0621Y	1692-0621						
		X-0631Y	1692-0631						