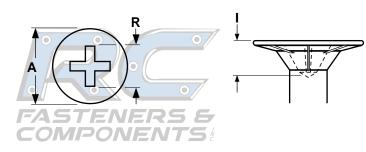
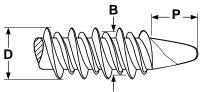
## Self-Tapping Screws

FASTENERS & COMPONENTS

## Self-Drilling







STENERS 6

WAF	WAFER PHILLIPS SPADE POINT HIGH-LOW SELF DRILLING SCREWS WITH NIBS UNDER HEAD													
	Threads per Inch		A	R		I		D		F		ENERS		J G
Screw Size		Head Diameter		Recess Diameter		Recess Depth		Major Thread Diameter		Minor Thread Diameter		Point Length		Phillips Drive Size
		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
8	15	.417	.377	.209	.196	.148	.123	.201	.182	.169	.149	.228	.208	2
	FASTENERS &													
Tolerance on Length											•	0		0

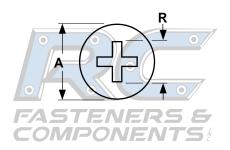
NOTE: There is no single standard for spade point high-low screws. These values are offered as a guide; deviations from these specifications may occur.

	COMPONENTS							
Description	A countersunk, flat head screw with a double lead, consisting of a high and low thread; and spade-shaped point designed to drill its own hole. The head has eight protrusions, or nibs, equidistantly spaced from each other, that run from the outer edge of the head down the cone-shaped bearing surface.							
Applications/ Advantages	Specifically designed for attaching cement board to plywood.							
Material	AISI 1018 - 1022 steel							
Case Depth	ONENTS # .004 minimum							
Surface Hardness	Vickers HV 450 - 800							
Core Hardness	Vickers HV 290 - 450							
Recommended Torque	45 kg/cm minimum							
Finish	Screws have a green ceramic coating intended to withstand a salt-spray test of 500 hours.							

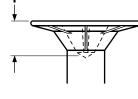
## Self-Drilling

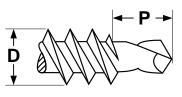


DMPONENT



COMPONENTS





5/

WAFER PHILLIPS SELF DRILLING SCREWS WITH NIBS UNDER THE HEAD											
		,	4	F	र		I	FAg	TEN	ERS	B
Screw Size	Threads per Inch	Head D	iameter	Recess Diameter		Recess Depth		Major Thread Diameter		Point Length	Phillips Drive Size
C		Max	Min	Max	Min	Мах	Min	Max	Min	Min	
8	15	.417	.377	.209	.196	.148	.123	.169	.157	.156	2
FA	FASTENERS &										
СС	MP	Tolerand	ce on Length	1				0	0		0/

NOTE: There is no single standard for Wafer Phillips self-drilling screws. These values are offered as a guide; deviations from these specifications may occur.



Description	A countersunk fastener with a flat head, spaced threads and self drilling point. The head has eight protrusions, or nibs, equidistantly spaced from each other, that run from the outer edge of the head down the cone-shaped bearing surface.							
Applications/ Advantages	Specifically designed for attaching cement board to metal studs of a thickness from 14-20 gauge.							
Material	AISI 1018 - 1022 steel							
Case Depth	.004 minimum							
Surface Hardness	Vickers HV 450 - 800							
Core Hardness	Vickers HV 290 - 450 FASTENERS &							
Recommended Torque	45 kg/cm minimum							
Finish	Screws have a green ceramic coating intended to withstand a salt-spray test of 500 hours.							
FASTEN	FASTENERS &							