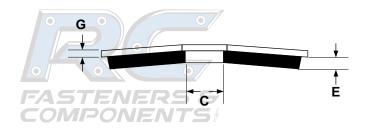
Self-Piercing

Self- Tapping Screws

ASTENERS 6 O<u>MP</u>ONENTS

FASTENERS & COMPONENTS

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FASTENERS & COMPONENTS

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NEO-EPDM WASHERS USED WITH SELF PIERCING & SELF DRILLING SCREWS									
For Use with Screw of this Nominal Diameter	S Outside Diameter of Steel Section		N Inside Diameter of Steel Section		G		<u>SMPO</u>	MPONENTS	
					Thickness of Steel Section	Inside Diameter of EPDM Section		Thickness of EPDM Section	
	Max	Min	Max	Min	Ref	Max	Min	Max	Min
8	.507	.491	.212	.196	.031	.149	.126	.087	.070
_10	.507	R.491 =	.212	.196	.031	.149	.126	.087	.070
12	.558	.542	.243	.227	.031	.197	.172	.087	.070
14	.617	.601	.275	.259	.031	.232	.208	.087	.070

NOTE: There is no single standard for Neo-EPDM washers. These values are offered as a guide; deviations from these specifications may occur.

A thin conically-shaped circular steel stamping with a centrally located hole, bonded to a similarly shaped rubber-like piece which as Description a slightly smaller outside and inside diameter. When these washers are assembled (rubber side down) to self-piercing or self-drilling screws, those fasteners become "sealing screws". RS When properly assembled, this washer: (a) offers protection against leakage; (b) provides load bearing qualities superior to that of a regular flat washer; (c) reduces the chance of the fastening becoming loose due to vibration; (d) minimizes damage to the mating Applications / surface caused by contact with a steel washer. Self-piercing sealing screws are used in thin metals (less than .050" thick). Self-**Advantages** drilling sealing screws may be used in thicker metals, depending on the diameter of the screw and length of the drill point (consult a self-drilling screw selection chart). Steel Section of washer: 20 gauge steel Material Elastic Section of washer: Style 40 EPDM sheet Hardness EPDM material: Shore A 65 - 75 (Durometer scale) Plating Steel Section of washer: Galvanized

